

Engine Block

Crankshaft Inspection

- Clean the crankshaft oil passages with pipe cleaners or a suitable brush.
- Check the keyway and threads.

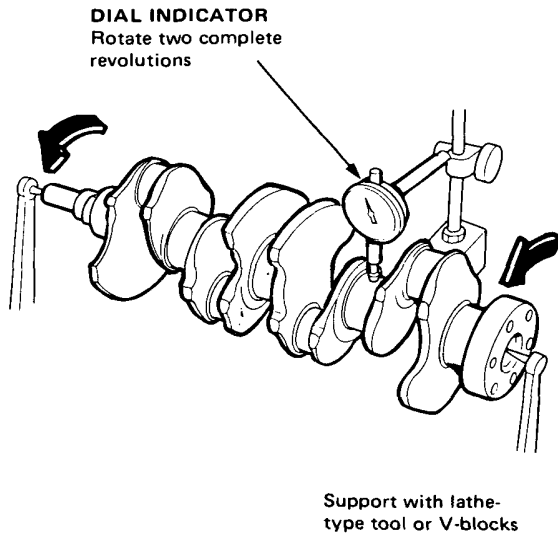
Alignment

- Measure runout on all main journals to make sure the crank is not bent.
- The Difference between measurements on each journal must not be more than the service limit.

Crankshaft Total Indicated Runout:

Standard (New): 0.03 mm (0.0012 in.)

Service Limit: 0.06 mm (0.0024 in.)



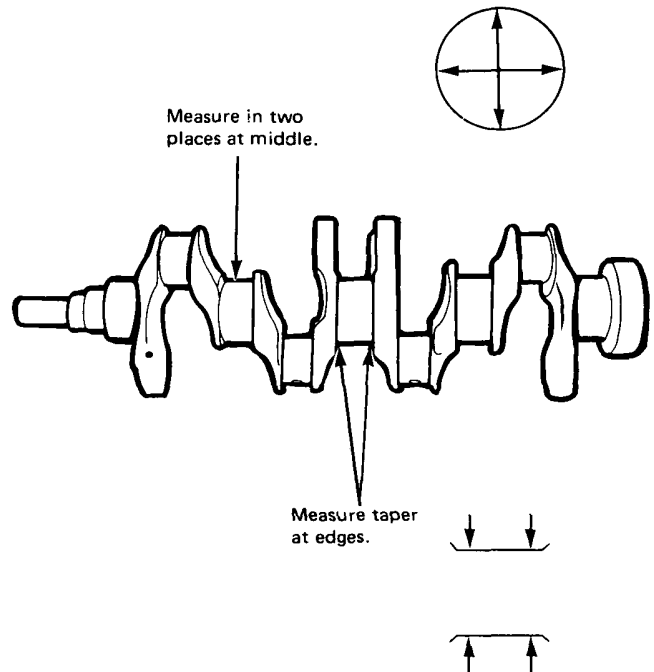
Out-of-Round and Taper

- Measure out-of-round at the middle of each rod and main journal in two places.
- The Difference between measurements on each journal must not be more than the service limit.

Journal Taper:

Standard (New): 0.005 mm (0.0002 in.)

Service Limit: 0.010 mm (0.0004 in.)



- Measure taper at edges of each rod and main journal.
- The Difference between measurement on each journal must not be more than the service limit.

Journal Out-of-Round:

Standard (New): 0.005 mm (0.0002 in.)

Service Limit: 0.010 mm (0.0004 in.)